



Developer & Manufacturer of Engineered Foams

## Xcellite™ 6996.1 Typical Data Sheet

Engineered Foam Description    Super soft, semi-closed cellular rubber  
 Polymer    EPDM  
 Standard Color    Black (Please call for optional colors)

ASTM D1056 Classification    2A0 Z1=7.8 kPa max (optional suffixes can be added)

| Physical Property  | Target          | Units               | Test Method   |
|--|-----------------|---------------------|---------------|
| Density  | 80 - 150        | kg/m <sup>3</sup>   | ASTM D1056    |
|  | 5.0 - 9.0       | lbs/ft <sup>3</sup> |               |
| Compression Deflection,25%                               | 7.8 max.        | kPa                 | ASTM D1056-07 |
|  | 1.1 max.        | psi                 |               |
| Compression Set, 50% RT                                  | 10              | %                   | ASTM D1056    |
| Tensile  | 200             | kPa                 | ASTM D1056    |
|  | 22              | psi                 |               |
| Elongation   | 200             | %                   | ASTM D1056    |
| Water Absorption*<br>* tested per 43.1 added skin clause | 10 max.         | %                   | ASTM D1056    |
| Flammability, burn rate                                  | 100 max.        | mm/min.             | FMVSS 302     |
|  | 4 max.          | in./min.            |               |
| Temperature Use: Hot <sup>1</sup>                        | 148 / 300       | °C / °F             |               |
| : Cold   | -54 / -65       | °C / °F             | ASTM D1056    |
| Gauge <sup>2,3</sup> skin two sides                      | 3 and above     | mm                  | ASTM D1056    |
|  | 0.118 and above | in.                 |               |

**NOTE:**

- 1 - For intermittent exposure only
- 2 - **Please contact customer service 574.284.1000 for additional sizes including widths, skin one side and no skin surfaces.**
- 3 - RMA Class 3 surfaces

*For details or information on additional standards please contact customer service.*

*The technical service information presented on this Typical Data Sheet has been derived from data using standardized test methods/practices. Fostek Corp. does not control the end use/modification of its products and therefore does not represent or warrant its products to be suitable for any specific end use or that the results shown on this Typical Data Sheet will be achieved by a user for a particular purpose. Fostek recommends that its material be tested for fitness of use and safety in the manner in which it may be utilized.*